Drill hole with #21 drill bit, then use 10-32 tap for proper threads.

This location is my favorite, but USE CAUTION while drilling your holes. Your pulleys and drive belt are very close to this front position.

These edges are supposed to be flush.

This part is designed to stick out.

This is a safer location for drilling, but it requires screws to be fully removed to remove clamp.

Print this guide out at FULL SCALE. Make sure it’s not set to “Fit to Page”. Printed sheet should perfectly align with the base when printed correctly.